

# Work Order ID 75811

**\*75811\***

Page 1

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Item ID: D205-706-013 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Fuel Purge Canister  
 Start Date: 31/10/2011 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 14/11/2011 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: M.C.J. 111013 Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-706	Rev A

100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D205-706-013	CHG002							

11-11-28 (1)  
 for MLI 11-11-28

110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									

11/11/28

120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

11-11-28 (1)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 75811

\*75811\*

Parent Item: D205-706-013

\*D205-706-013\*

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D  
KJ/JLM IPP Rev:F 10.05.10 as per  
chg002 DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A *AN3-5A* Bolt		Purchased	No			110	Each	946.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		946							
				115371		46							
				117423		400							
				118626		300							
				119355		200							
AN814-6D *AN814-6D* Plug		Purchased	No			110	Each	8.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST329		8							
				117946		8							
AN815-6D *AN815-6D* Union-M-Flare		Purchased	No			110	Each	60.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		52							
				119396		12							
				119433		20							
				119438		20							
				ST329		8							
				118090		8							

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 75811

\*75811\*

Parent Item: D205-706-013

\*D205-706-013\*

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN833-6D

Purchased

No

110

Each

8.0000

\*AN833-6D\*

Elbow, Bulkhead-M-Flare

\*\*

3

3

Location

Loc Qty

Loc Code

ST333

8

118840

8

110

Each

36.0000

AN924-6D

Purchased

No

\*AN924-6D\*

Nut

\*\*

4

4

Location

Loc Qty

Loc Code

ST330

30

119433

10

119436

20

ST335

6

118503

6

110

Each

0.0000

AN960JD10

NAS1149D0363J

Purchased

No

\*AN960JD10\*

Washer

\*\*

8

8

AN960JD10L

NAS1149D0332J

Purchased

No

\*AN960JD10L\*

Washer

\*\*

4

4

AN960JD916

NAS1149D0963J

Purchased

No

\*AN960JD916\*

WASHER

\*\*

2

2

D2001-4

Manufactured

No

\*D2001-4\*

Valve Assembly (1/4")

\*\*

1

1

Location

Loc Qty

Loc Code

ST002

6

74033

6

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 75811

**\*75811\***

Parent Item: D205-706-013

**\*D205-706-013\***

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3262-041

Manufactured No

110

Each

1.0000

**\*D3262-041\***

Canister Assembly

\*\*

Location

Loc Qty

Loc Code

ST144

1

69405

1

Manufactured No

110

Each

6.0000

D3264-1

**\*D3264-1\***

Bracket

\*\*

Location

Loc Qty

Loc Code

ST144

6

74120

6

Manufactured No

110

Each

1.0000

D3297-1-0121

**\*D3297-1-0121\***

HOSE ASS'Y

\*\*

Location

Loc Qty

Loc Code

ST194

1

59542

1

Manufactured No

110

Each

2.0000

D3297-1-0130

**\*D3297-1-0130\***

HOSE ASS'Y

\*\*

Location

Loc Qty

Loc Code

ST194

2

55069

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 75811

\*75811\*

Parent Item: D205-706-013

\*D205-706-013\*

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3297-3-0350

Manufactured No

110 Each 4.0000

\*D3297-3-0350\*

HOSE ASS'Y

\*\*

## Location

## Loc Qty

## Loc Code

ST194

4

47420  
58005

2  
2

Manufactured No

110 Each 11.0000

D3298-001

\*D3298-001\*

Tube Assembly

\*\*

## Location

## Loc Qty

## Loc Code

ST195

11

47421  
48507

5  
6

Manufactured No

110 Each 5.0000

D3298-009

\*D3298-009\*

Tube Assembly

\*\*

## Location

## Loc Qty

## Loc Code

ST195

5

47506

5

Manufactured No

110 Each 9.0000

D3299-1

\*D3299-1\*

Fitting

\*\*

## Location

## Loc Qty

## Loc Code

ST046

9

42170

9

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 75811

\*75811\*

Parent Item: D205-706-013

\*D205-706-013\*

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3299-3

\*D3299-3\*

Fitting

Manufactured No

110 Each 4.0000

\*\*

Location

Loc Qty

Loc Code

ST046

4

55530

4

Manufactured No

110 Each 7.0000

\*\*

Location

Loc Qty

Loc Code

ST047

7

56685

1

73092

6

Manufactured No

110 Each 5.0000

\*\*

Location

Loc Qty

Loc Code

ST

5

73093

5

Manufactured No

110 Each 9.0000

\*\*

D3302-1

\*D3302-1\*

Doubler

Location

Loc Qty

Loc Code

ST143

9

70615

2

73094

7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 75811

\*75811\*

Parent Item: D205-706-013

\*D205-706-013\*

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3302-3

Manufactured No

110 Each

7.0000

1

\*D3302-3\*

Doubler

\*\*

Location

Loc Qty

Loc Code

ST143

7

73095

7

Purchased No

110 Each

9,816.000

4

MS21042L3

\*MS21042L3\*

Nut

\*\*

Location

Loc Qty

Loc Code

ST300

816

117441

16

117885

42

118451

90

118927

668

ST516

6000

119017

6000

ST518

3000

119075

3000

Purchased No

110 Each

35.0000

1

MS21919-WDG12

\*MS21919-WDG12\*

Clamp

\*\*

Location

Loc Qty

Loc Code

ST307

35

107534

5

110985

30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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October-31-11 12:40:36 PM

Work Order ID: 75811

\*75811\*

Parent Item: D205-706-013

\*D205-706-013\*

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG16

Purchased

No

110

Each

4.0000

2

2

\*MS21919-WDG16\*

Clamp

Location

Loc Qty

Loc Code

ST307

4

114523

4

110

Each

217.0000

5

5

MS21919-WDG9

Purchased

No

\*MS21919-WDG9\*

Clamp

Location

Loc Qty

Loc Code

ST305

200

118455

200

ST307

17

118686

17

110

Each

2.0000

2

2

MS21920-42

Purchased

No

\*MS21920-42\*

CLAMP(per MIL-DTL-8783C)

Location

Loc Qty

Loc Code

ST451

2

118782

2

110

Each

32.0000

5

5

MS28778-6

Purchased

No

\*MS28778-6\*

Packing

Location

Loc Qty

Loc Code

FP-B

10

118354

10

ST294

22

113422

7

117591

15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QANCRWO RevE



# Picklist Print

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Work Order ID: 75811

\*75811\*

Parent Item: D205-706-013

\*D205-706-013\*

Parent Item Name: Fuel Purge Canister

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS35489-T1

Purchased

No

110

Each

11.0000

\*\*

\*MS35489-11\*

GROMMET

Location

Loc Qty

Loc Code

ST296

11

109166

11

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Shop Packet Print

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER

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Revision: A  
 Date: 04.11.30

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-706

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2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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Revision: A

Date: 04.11.30

## Change Record

Part Number D205-706-013

Description FUEL PURGE CANISTER

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